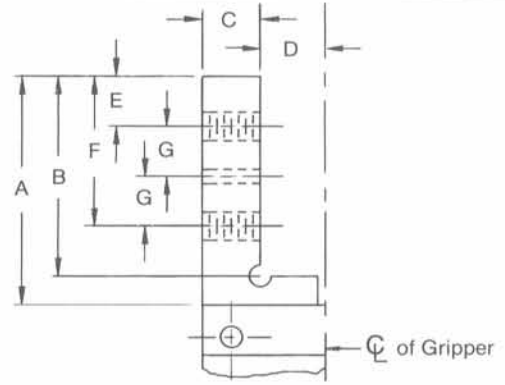


**PRE-MODIFIED "L" JAW**

**OPTION # "LJ"**



**TOOLING ONLY**

To order a "set" of jaws only:

Specify: F 112 ALJ

Series required

Special Step Fingers for 2 & 3 Jaw Angular Grippers

**2 JAW GRIPPERS**

SERIES	A	B	C	D	E	F	G	H	I	J	K*
052	1	7/8	1/4	1/4	1/4	5/8	N/A	N/A	#8-32	#5	1/4
072	1	7/8	1/4	3/8	1/4	5/8	N/A	N/A	#8-32	#5	1/4
112	1	7/8	3/8	3/8	1/4	5/8	N/A	N/A	#10-24	#6	3/8
162	2	1-3/4	1/2	1/2	7/16	1-5/16	7/16	#31 (.120)	1/4-20	#10	1/2
202	2	1-3/4	1/2	3/4	7/16	1-5/16	7/16	#31 (.120)	1/4-20	#10	1/2
252	3	2-3/4	3/4	3/4	5/8	2-1/8	3/4	15/64	5/16-18	1/4	5/8
302	3	2-3/4	3/4	1-1/4	5/8	2-1/8	3/4	15/64	5/16-18	1/4	5/8
402	3	2-3/4	1	1-1/2	5/8	2-1/8	3/4	15/64	5/16-18	1/4	1
412/502	3	2-3/4	1	2	5/8	2-1/8	3/4	15/64	5/16-18	1/4	1

**3 JAW GRIPPERS**

SERIES	A	B	C	D	E	F	G	H	I	J	K*
073	1	7/8	1/4	27/64	1/4	5/8	N/A	N/A	8-32	#5	1/4
113	1	7/8	1/4	33/64	1/4	5/8	N/A	N/A	8-32	#5	1/4
163	1	7/8	3/8	45/64	1/4	5/8	N/A	N/A	10-24	#6	3/8
253	2	1-3/4	1/2	1-9/64	7/16	1-5/16	7/16	#31 (.120)	1/4-20	#10	1/2
303	2	1-3/4	1/2	1-9/64	7/16	1-5/16	7/16	#31 (.120)	1/4-20	#10	1/2
403	3	2-3/4	3/4	1-49/64	5/8	2-1/8	3/4	15/64	5/16-18	#1/4	5/8
503	3	2-3/4	1	2-9/64	5/8	2-1/8	3/4	15/64	5/16-18	#1/4	1

\*K Dimension is ground .010 under fraction given

**HOW TO ORDER**

#A-SG-072-1-PA-HTV

**A**

For Magnetic Piston option only. See sensor Bulletin. Omit if not desired

**SG**

**GRIPPER STYLE**

Given at top of dimensional page.

**072**

**SIZE AND NUMBER OF JAWS**

BORE	2 JAW	3 JAW
1/2	052	—
3/4	072	073
1-1/8	112	113
1-5/8	162	163
2	202	—
2-1/2	252	253
3	302	303
4	402	403
4	412	—
5	502	503
6	602	603
8	802	803

**1**

**-PA-HTV**

**JAW OPTIONS**

No jaws required - simply omit code

Blank jaws required, specify length - see page 9 for stock sizes

Pre-modified jaws required, specify "LJ" - shown above

**OPTION**

Simply omit codes if no options or accessories are desired.

- See page 9 of this section, or section C.
- If P/N cannot easily identify your requirements, consult factory for special part number.